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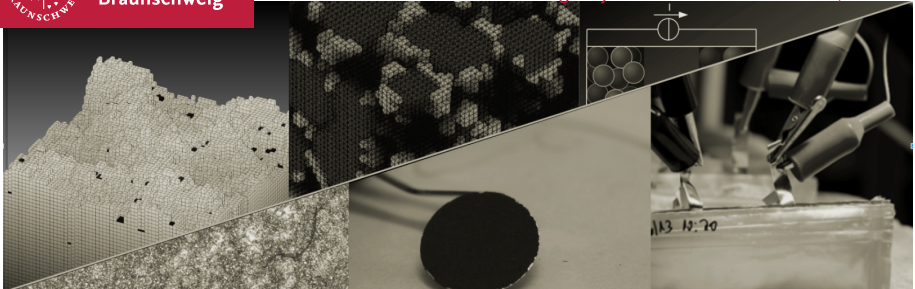


BATTERY
LABFACTORY
BRAUNSCHWEIG

EINE EINRICHTUNG IM NFF



Workshop on Modeling, Control and Operation of Advanced Energy
Storage Systems in Grid Connection, ECC19



Dynamic Modeling and State Analysis of Li Ion Batteries

Prof. Dr.-Ing. Ulrike Krewer and co-workers^{1, 2}, ECC19, Naples, June 25 2019

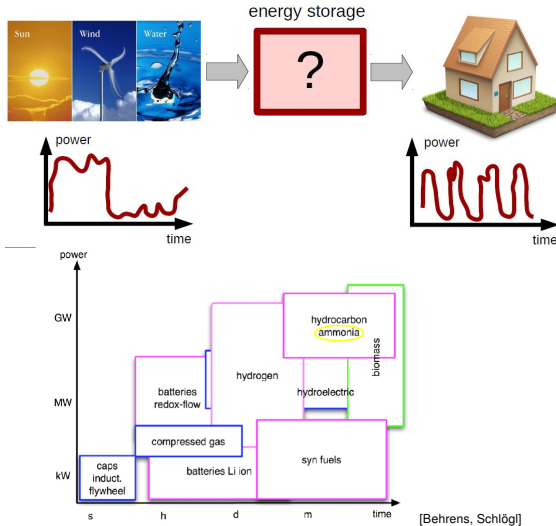
¹ Institute of Energy and Process Systems Engineering, TU Braunschweig, Germany

² Battery LabFactory Braunschweig, TU Braunschweig

Content

- **Challenging Li-Ion Battery**
- Mechanistic Modeling
- Equivalent Circuit, Data Driven and Hybrid Modeling
- Advanced Dynamic Analysis using Nonlinearities

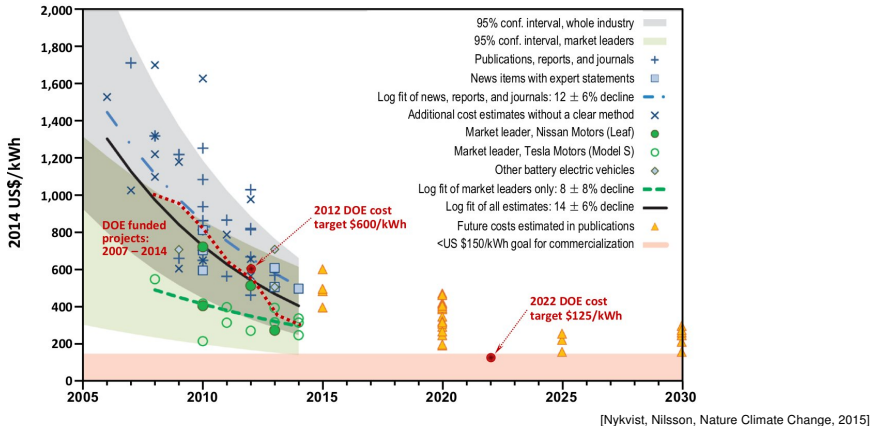
Electrochemical Systems for Renewable Energy Storage



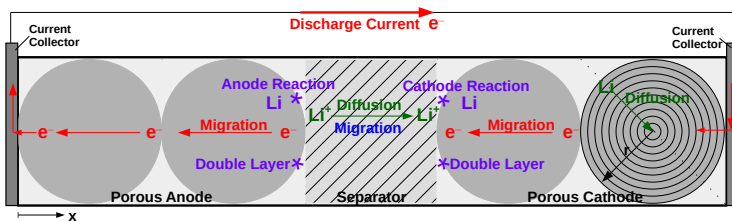
Li Ion Batteries - Where Are We?

- Widely used for portable, mobile and increasingly stationary power supply
- Challenges remaining: cost, energy density, safety

→ Operate at upper performance limits → optimal cell diagnosis/operation



Processes and Performance Variables of Li Ion Batteries



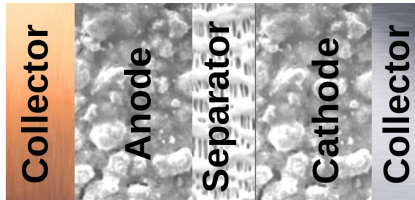
Main processes in battery

- Electrochemical reactions, e.g. $\text{Li}_x\text{C}_6 \longleftrightarrow \text{C}_6 + x\text{Li}^+ + xe^-$
- Migration, diffusion
- Double layer (dis)charging, heat transport/generation
- Degradation processes

Essential performance variables for diagnosis/operation/control

- State of charge: percentage of available capacity at time t , $(C_{\max} - C(t))/C_{\max}$
- State of health: percentage of remaining max. capacity, $C_{\max}/C_{\max,t=0}$

General Challenge for Electrochemical Technologies

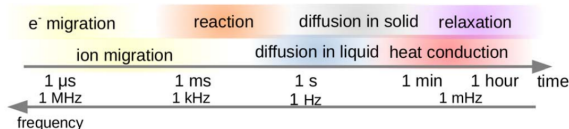


- Electrochemical cells consist of thin, sensitive layers.
- In each layer are strongly different and interacting processes.
- Only three variables easily measurable: current, voltage, (temperature).
- These conditions make it difficult to understand processes in and state of cells!
- Optimal diagnosis and operation (performance, safety, lifetime) thus challenging

Dynamic Methods for Better Diagnosis and Operation

[Krewer et al., J. Electrochem. Soc. 2018]

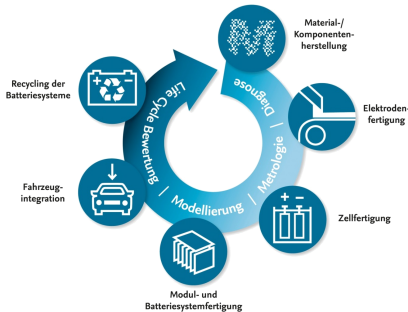
- Electrochemical cells contain processes on different time scales: slow transport processes, fast electron transport, slow and fast reactions



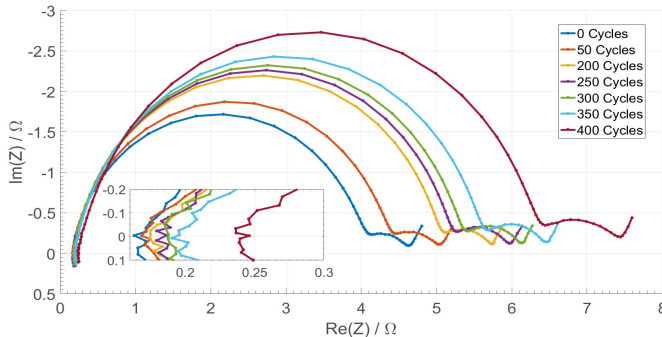
- Dynamic methods allow to separately analyse slow and fast processes
- Established dynamic techniques in electrochemistry: impedance spectroscopy (sinus), chronoamperometry (step), cyclovoltammetry (ramp)

Well Characterised LIB at Battery LabFactory Braunschweig

- Interdisciplinary R&D platform for the **development, production, diagnosis and simulation of (Li ion) batteries**,
- offers an engineering based infrastructure for the tailored production and analysis of electrodes, cells and systems.
- Facts: 13 Professors and PTB; > 70 researchers; 900 m² pilot plant



Typical Impedance Spectrum of LIB



Spectrum of cell manufactured at Battery LabFactory clearly shows

- aging process of LIB
- similar features as in literature

Open Question

How to extract information from spectrum?

Modeling Approaches for Diagnosis and Operation

[Krewer et al., J. Electrochem. Soc. 2018]

Modeling

allows to predict performance, estimate (critical) state from complex measurements (e.g. EIS), optimise performance

Mechanistic Modeling

- First principles modeling
- Considers physical, electrical and chemical phenomena
- + Provides deep insight into processes and battery state
- Challenging to parameterise, computationally demanding

Equivalent Circuit (EC) Modeling

- Map ionic/electric processes to network of electric circuit components
- + Easily adjustable to reproduce measured behavior
- Often non-unique EC & effect attribution; limited in-sight

Data-driven Modeling

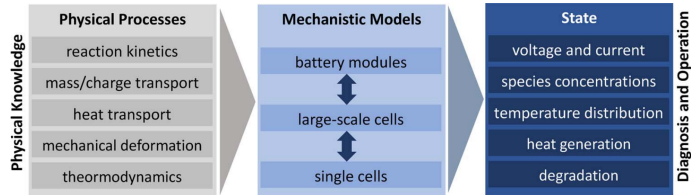
- Trained black box models correlate measured features to performance
- + Allows modeling of complex, not well understood behavior
- Training/analysis time-consuming and expensive; no in-sight

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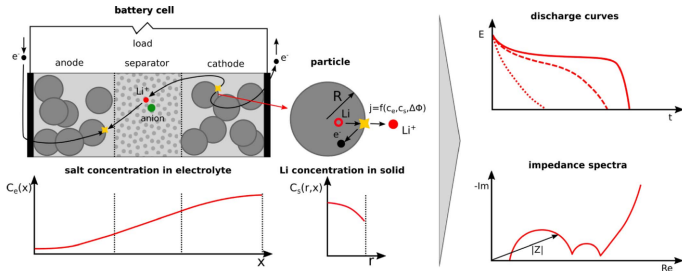
Mechanistic Modeling: Purpose and Principle

[Krewer et al., J. Electrochem. Soc. 2018]



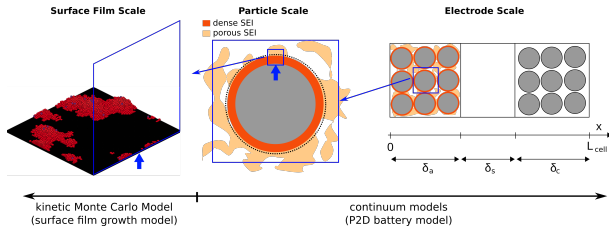
Scope

Understanding, prediction, reproduction and control of states and behavior of LiB

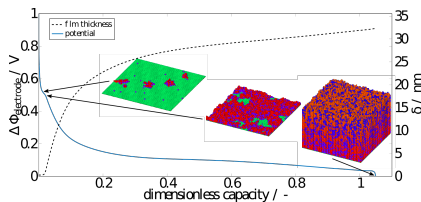


Example 1: Understanding Film Formation

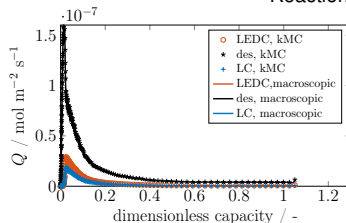
[Roeder, Braatz, Krewer, J. Electrochem. Soc. 2017]



Potential, film thickness and film structure



Reaction rates

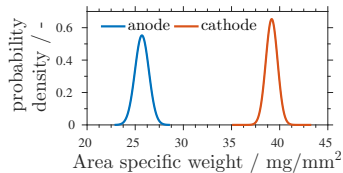
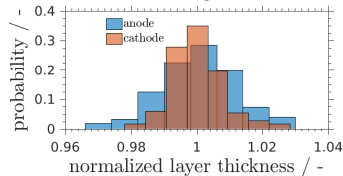


Model-based in-sight into Li loss during first cycle allows to optimise this procedure

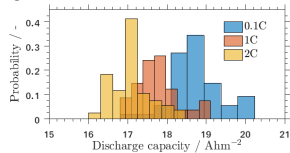
Example 2: Assessing Uncertainty in Production

[Laue, Schmidt, Dreger, Xie, Röder, Schenkendorf, Kwade, Krewer, Energy Technol. 2019]

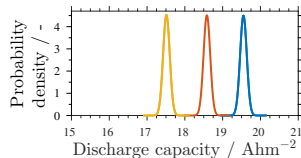
Uncertainties in production



Experimental Performance



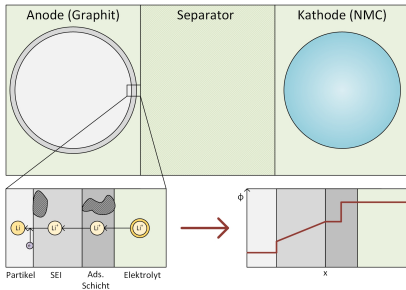
Predicted performance



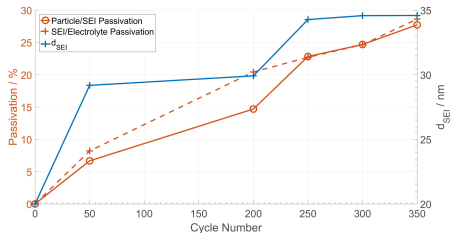
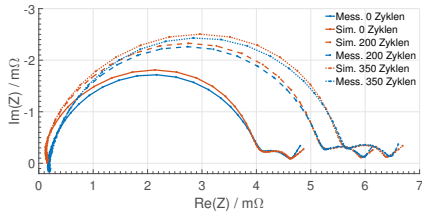
- Uncertain product parameters lead to uncertain performance
- Product deviation detrimental for balancing cells, i.e. performance/life-time loss
- Knowledge of production uncertainty impact important for battery system

Example 3: Estimating Degradation Parameter

[Heinrich, Wolff, Roeder, Seitz, Krewer, Batteries and Supercaps, 2019]



- Mechanistic model for identification of degradation causes and progress
- Here: film thickness and surface passivation



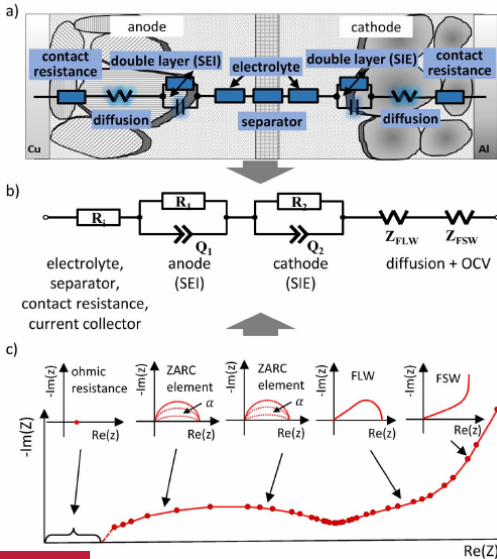
- Model able to reproduce spectra during aging
- Degradation cause/progress located

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Equivalent Circuit Modeling: Purpose and Principle

[Krewer et al., J. Electrochem. Soc. 2018]



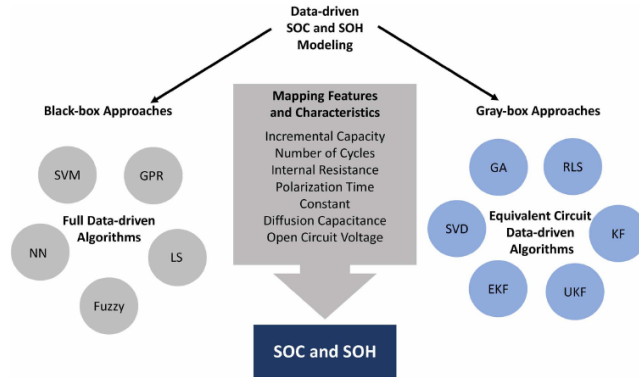
Scope

Reproduce and estimate state of health/charge of LiB with electric circuit elements

Besides classical electric circuit elements, introduction of new (nonlinear) elements, which emulate reaction and diffusion process behavior

Data-driven Modeling: Purpose and Principle

[Krewer et al., J. Electrochem. Soc. 2018]



support vector machine (SVM), Gaussian process regression (GPR), least squares (LS), neural network (NN), genetic algorithm (GA), recursive least square (RLS), unscented/extended Kalman filter (KF/UKF/EKF), and singular value decomposition (SVD)

Principle

Correlate features with state of health/charge using trained black-box algorithms

Hybrid Modeling: Data-Driven and EC/Mechanistic Modeling

[Krewer et al., J. Electrochem. Soc. 2018]

Lumped First-principles Modeling

Equivalent Circuit (EC) Modeling

$$\dot{x} = f(x, I, p);$$

x – states of battery model
 x_{OCV} – Open circuit voltage (one of states in x)
 I – Current

p – EC parameters, e.g.,
 $\left\{ \begin{array}{l} \text{Internal resistance} \\ \text{Polarization resistance} \\ \text{and Capacitance} \\ \text{Diffusion resistance} \\ \text{and Capacitance} \end{array} \right.$



Data-driven Modeling

OCV-SOC Modeling

e.g., Lookup table
 Analytical expression:
 $x_{OCV} = g(SOC)$

EC parameter – SOH Modeling

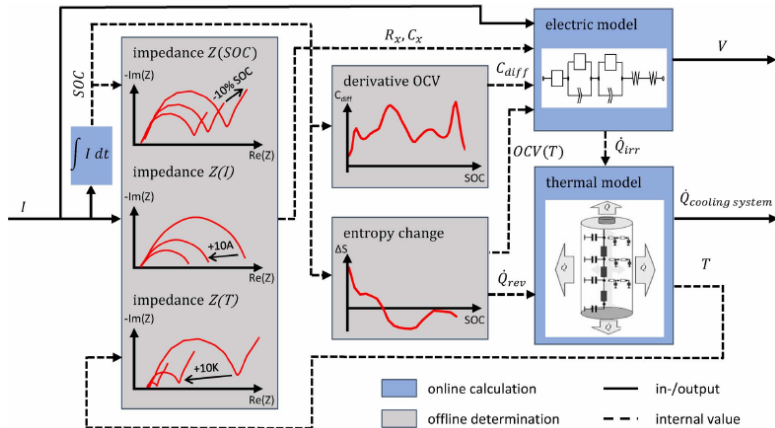
e.g., Analytical expression:
 $C_{diff} = h(SOH, T)$, C_{diff} – diffusion capacitance
 $R_{int} = l(SOH, T)$, R_{int} – internal resistance
 T – temperature

Hybrid Modeling

Hybrid modeling as promising way to include physical effects and rapid estimation with limited data

Hybrid Model for Performance Estimation

[Krewer et al., J. Electrochem. Soc. 2018]



Combination of EC, mechanistic model with data correlation allows rapid estimation for better operation.

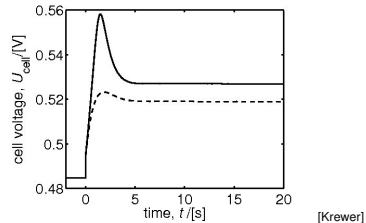
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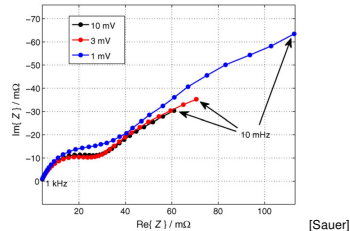
Why Nonlinear Methods?

- EIS is a linear system analysis tool
- I.e. nonlinear systems deflected only so much that linear response obtained
- Advantage: Signal independent; extensive theory on linear systems analysis available
- Yet: loss of nonlinear information
- Dependence of I on E highly nonlinear (Butler-Volmer)
- Nonlinear system analysis as complementary method

- Nonlinear vs. linearised model: response of fuel cell voltage to current step



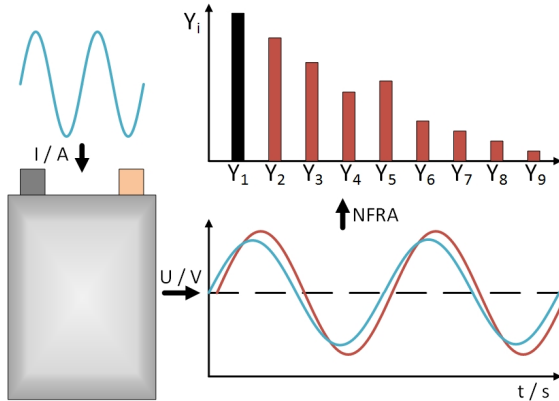
- Experiment: EIS of Pb acid battery



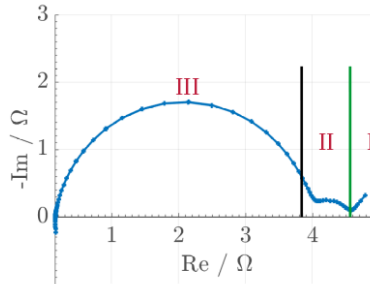
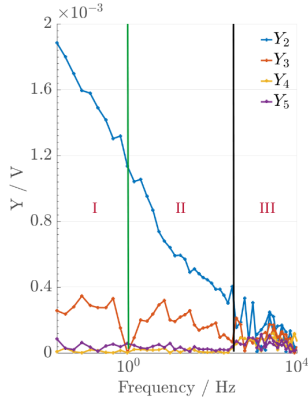
Nonlinear Frequency Response

Nonlinear frequency response analysis (NFRA)

- analyses the higher harmonic responses (e.g. due to reactions)
- to a sinusoidal input signal of large amplitude
- Compare: Impedance analyses only linear part, i.e. less information



NFRA on Lithium-Ion-Batteries: NFRA vs. EIS



Range	Frequency	Typ. processes
I	0 to ~ 1 Hz	Diffusion
II	1 to ~ 300 Hz	Electrode Reactions
III	300 to ~ 1 kHz	Transport in SEI

- Characteristic features of NFRA and EIS at same frequencies
- Area III may be correlated to the typically linear transport in SEI

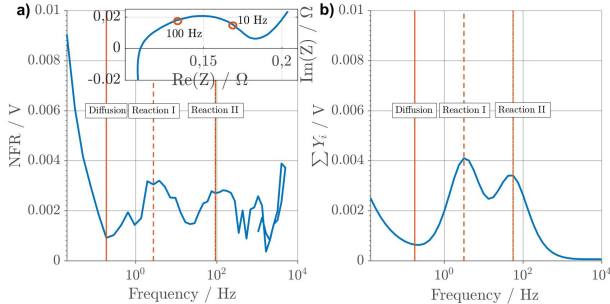
Understanding NFRA via Mechanistic Model

[Wolff, Harting, Krewer, El. Acta 18]

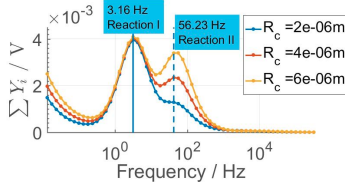
Exp. commercial 18650 cell

vs.

P2D model simulation (lit. parameters)



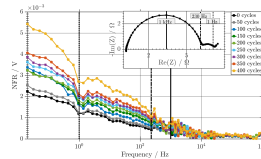
Impact of cathode particle radius



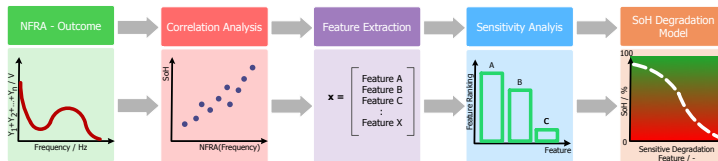
- Successful correlation of model to experiment for commercial cells
- Simulation aids in interpretation of NFRA spectra

SOH Extraction via Support Vector Regression

[Harting et al., Applied Sciences 18]

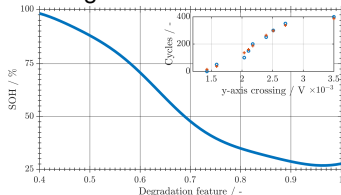


Data-based algorithms for estimating SOH



SOH Degradation Model

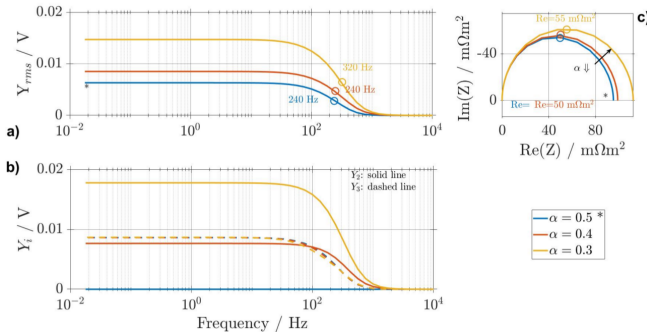
Successful validation of SOH extraction from NFR



Cell	Type	SoH _i	SoH _{SVM}	Accuracy / %
B	identical	28	29	3
C	identical	63	66	4
D	non-identical	100	96	4

Basic Butler-Volmer model for Electrochemical Reaction

[Wolff, Krewer, Europ. Phys. J. ST 2019]

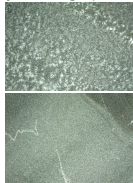


- Asymmetric electrochemical reactions ($\alpha \neq 0.5$) increase NFR and EIS
- Unique discrimination feature only in NFRA: Y_2 and Y_3 react differently to asymmetric processes

Detection of Safety-critical Li-Plating with NFRA

[Harting et al., El. Acta 2018]

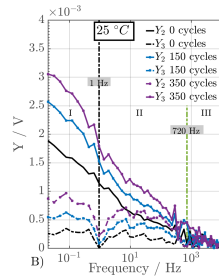
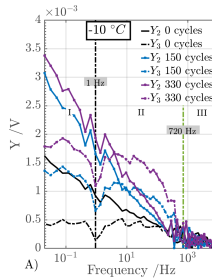
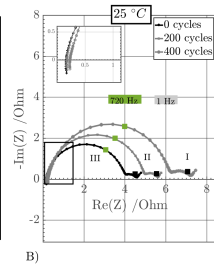
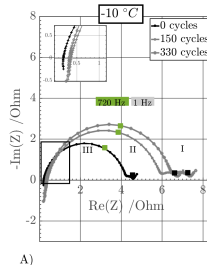
- Cycling aging mechanism = $f(T)$
- Only low T caused Li plating (safety risk)



$T: -10^{\circ}\text{C}$

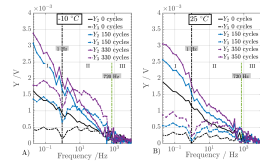
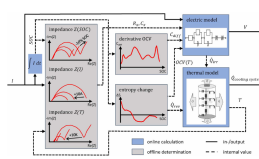
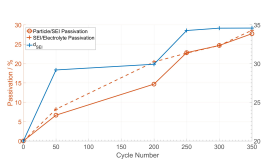
$T: 25^{\circ}\text{C}$

- NFRA shows unique feature for plating detection ($Y_2 > Y_3$)
- Plating changes asymmetry of reactions at anode



Dynamic Models for Li Ion Batteries

- Batteries operated at upper limit → Estimation of state of health/charge/safety essential
- Modeling essential for interpreting experiments, state estimation and safe operation
- Mechanistic, equivalent circuit and data-driven models usable
- Combination of modeling approaches especially practical.
- Non-linear frequency response analysis as new powerful analysis method



Institute of Energy and Process Systems Engineering

Max Planck: ‘Insight must precede application’



IMPRS Magdeburg

International Max Planck Research School
for Analysis, Design, and Optimization in
Chemical and Biochemical Process Engineering



InES

- ... thanks all cooperation partners (BLB, Braatz (MIT)) and financial supporters (BMBF, BMWI, MIT seed fund, AIF),
- and thanks you for your attention!